



EARASHI

An introduction to ecodesign as brought to the SMEs during the EARASHI project



**Funded by
the European Union**

EARASHI is an EU project funded by Horizon Europe under GA 101069994



A word of introduction about the EARASHI project (1/2)

In the context of EARASHI project (**E**mbodied **A**I/**R**obotics **A**pplications for a **S**afe, **H**uman-oriented **I**ndustry), 2 open calls were organized to select 10 projects distributing 2 M€ among them. The selected projects were requested to address one of EARASHI 10 challenges defined by EARASHI advisory board, and publicity announced within the open call.

Besides funding, the selected projects benefited from the **EARASHI programme**:

- **Integration of a Technical building block** of their choice and associated expertise, among the Building Block portfolio offered by EARASHI.
- **Coaching services** such as Business, human-centered design, eco-design, cybersecurity, engineering system integration, mentoring & access to validation facility.

The **funding instrument** included a lump-sum grant of up to 200 k€ per project for developing solutions at demonstration scale and coaching session during and beyond their developments within the following framework:

- The total duration of a granted project expected to be 15-18 months.
- Granted company cannot individually receive more than 200 k€.
- Only startups and SMEs were eligible to receive such funding.

R&D demonstration projects targeting EARASHI challenges had to be developed to reach Technology Readiness Level (TRL) 7 starting from TRL 4-5, following a competitive based approach. The demonstration projects had to respond to one of **EARASHI 10 challenges**, and address **EARASHI overall scope**:

- **Support the industry in the uptake of advanced digital eco-responsible technologies** (in particular AI, Data and Robotics)
- **Support workers in their daily activities and improve their working conditions** (safety, health and well-being) leading to a productivity increase
- **Adopt a worker-centric approach by considering worker well-being and health at work** (e.g., MSD and stress), design thinking methodology of production machines, worker acceptance and Ethics

A word of introduction about the EARASHI project (2/2)

The granted projects were expected **to have impact** on:

- Decrease of the number of workers that perceive stress at work / the number of accidents at work / number of workers already suffering from MSD
- Increase of the number of ROS-users (ROS=Robot Operating System)
- Improvement of trust in AI, Data and Robotics (implementation of ADR in manufacturing)
- Machine retrofit and refurbishment
- Deployment of eco-design approach
- Standardized, easy, non-hazardous dismantling processes shortened in time and costs

The granted projects products were expected to have **market potential** and reach **commercialization** as project's outcome.

Pan-European demonstration projects (EU member states or Horizon Europe associated countries) were strongly encouraged, through **cross-border collaboration** either with the EARASHI partners providing the technical Building Blocks and expertise or through the companies building up the proposal.

For a proposal **to be eligible for the evaluation** phase, the following conditions had to be respected

- Be written in English, use of the application form template and respect the length requirements
- Be proposed by a micro-consortium of a minimum of 1 independent legal entity (maximum 2) including exclusively Start-up or SME, established in the Member States of the European Union and its overseas countries and territories (OCT) and Horizon Europe associated Countries
- Involve one Building Block described in the Building Block catalogue
- Address one of EARASHI challenges

This document goals

1. Introduce you to the ecodesign approach
2. Explain you the reasons behind this approach
3. Describe the whole process you will follow

Agenda

1. Environmental issues
2. Main impacts of your technologies
3. The ecodesign approach



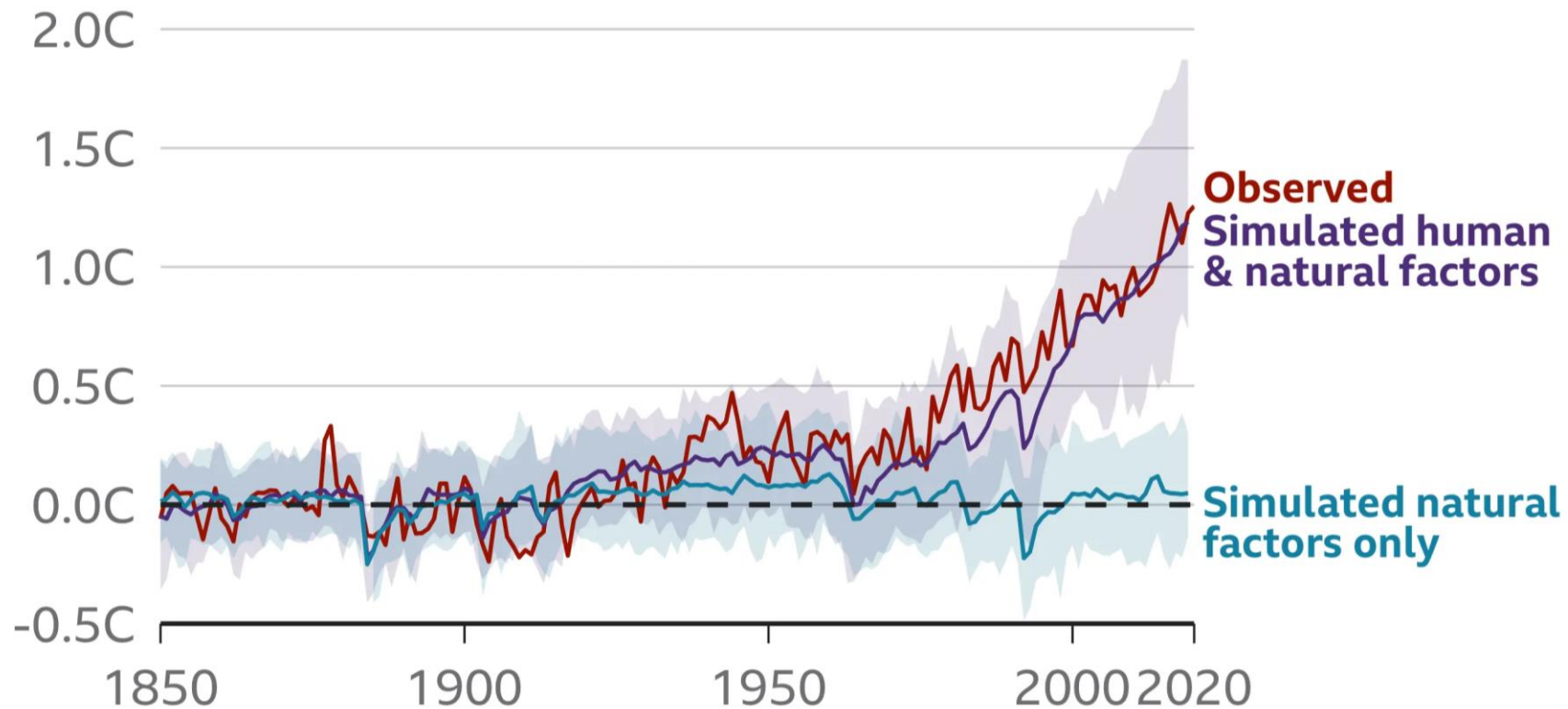
1 ■ Environmental issues

What are the current environmental issues ?

Global warming

“emissions of greenhouse gases from human activities are responsible for approximately **1.1°C of warming** since 1850-1900”

IPCC



IPCC, BBC

But remember, climate change is not limited to global warming !

Recent catastrophes in Europe linked to climate change

Greece wildfires: how climate change is involved, and what we can do about it

Published: July 28, 2023 11:01am CEST

[The Conversation](#)

Changes in Climate Will Drastically Affect Czech Republic's Well-Being
[Prague Monitor](#)

France badly hit by climate change and ill-prepared for its effects, warns report

France is being badly hit by climate change, is not prepared for its effects and is failing to sufficiently reduce its emissions, an independent climate body warned Wednesday.

Issued on: 28/06/2023 - 22:41 2 min

[France24](#)

'Crippling' droughts in Sicily and Sardinia made twice as likely by climate change

Come il riscaldamento climatico ha cambiato l'Italia: è sparito il freddo, Roma mai più sotto zero, a Milano boom di notti tropicali

Quarant'anni di rilevazioni ora per ora: così il riscaldamento climatico ha cambiato il nostro Paese. I dati choc città per città, raccolti da ilMeteo.it per il Corriere. Rieti la peggiore (+4 gradi di aumento medio). Al Nord le giornate di gelo crollate del 70%

cea

[Corriere della Sera](#)

Climate Crisis Intensifies: Hottest Summer on Record

By Tasos Kokkinidis September 6, 2024

[Greek Reporter](#)

Spain registers hottest August on record

With an average temperature of 25°C, this year's August was the hottest since records began, the country's meteorological agency said.

Le Monde with AFP
Published on September 3, 2024, at 1

[Le Monde](#)

Climate change threatens Germany's fairy tale forests

August 5, 2023 - 7:00 AM ET

By Esme Nicholson

[NPR](#)

[Euronews](#)

Olive oil, honey and wine: How heat is hitting harvests on the Greek island of Kos

Winemakers face new problems each year due to climate change in France

Vigneron Jonathan Hesford explains the unprecedented impact of extreme weather on his work in the vineyard

11 August 2023 12:25

[The Connexion](#)

España puede pasar de clima mediterráneo a estepario en 2050 por los efectos del cambio climático

Son las conclusiones de un nuevo estudio que advierte de que la situación es "muy grave"

[Cadena SER](#)

Germany's valley of floods is braced to withstand future disasters

► Changes for the better since 2021 flooding seek to adapt area to the consequences of climate change

[The National News](#)

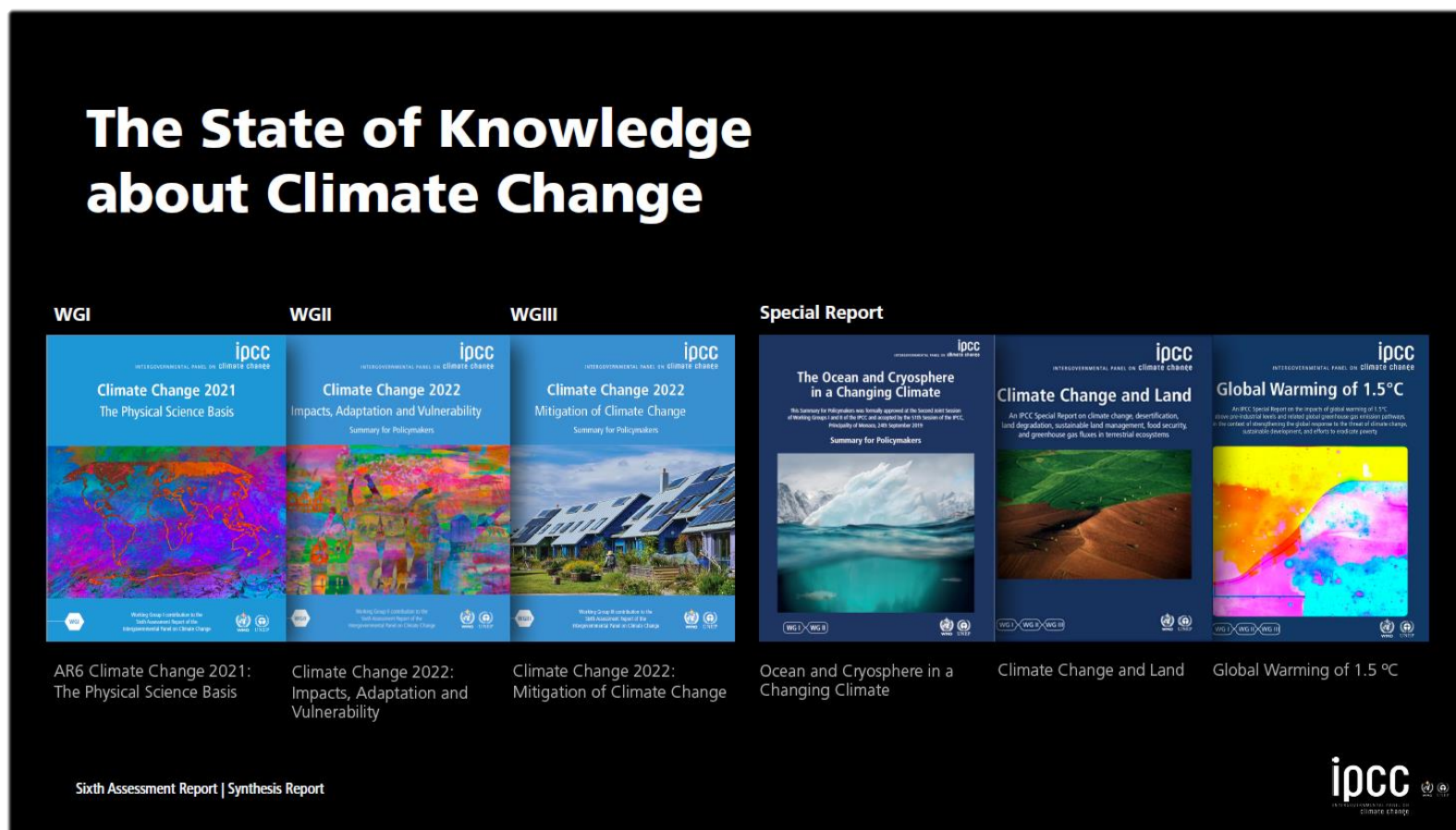
75% of young Czechs in favour stricter government measures for individuals to fight climate change

ENGLISH ↓

21 MARCH 2023

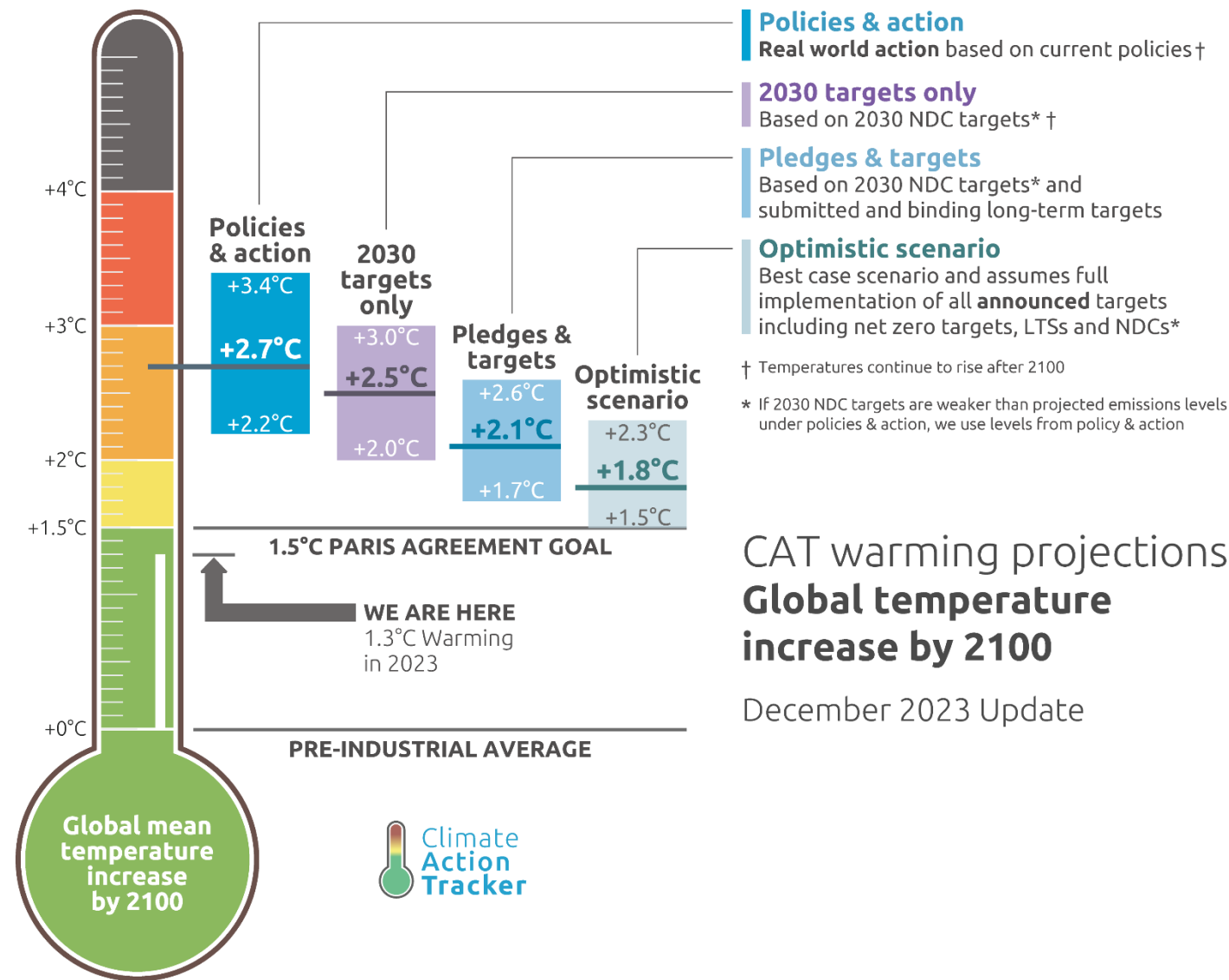
[European Investment Bank](#)

The latest update on climate change can be found on the website of the Intergovernmental Panel on Climate Change (IPCC)



IPCC reports [IPCC](https://www.ipcc.ch/)

Here are the 2100 global warming projections

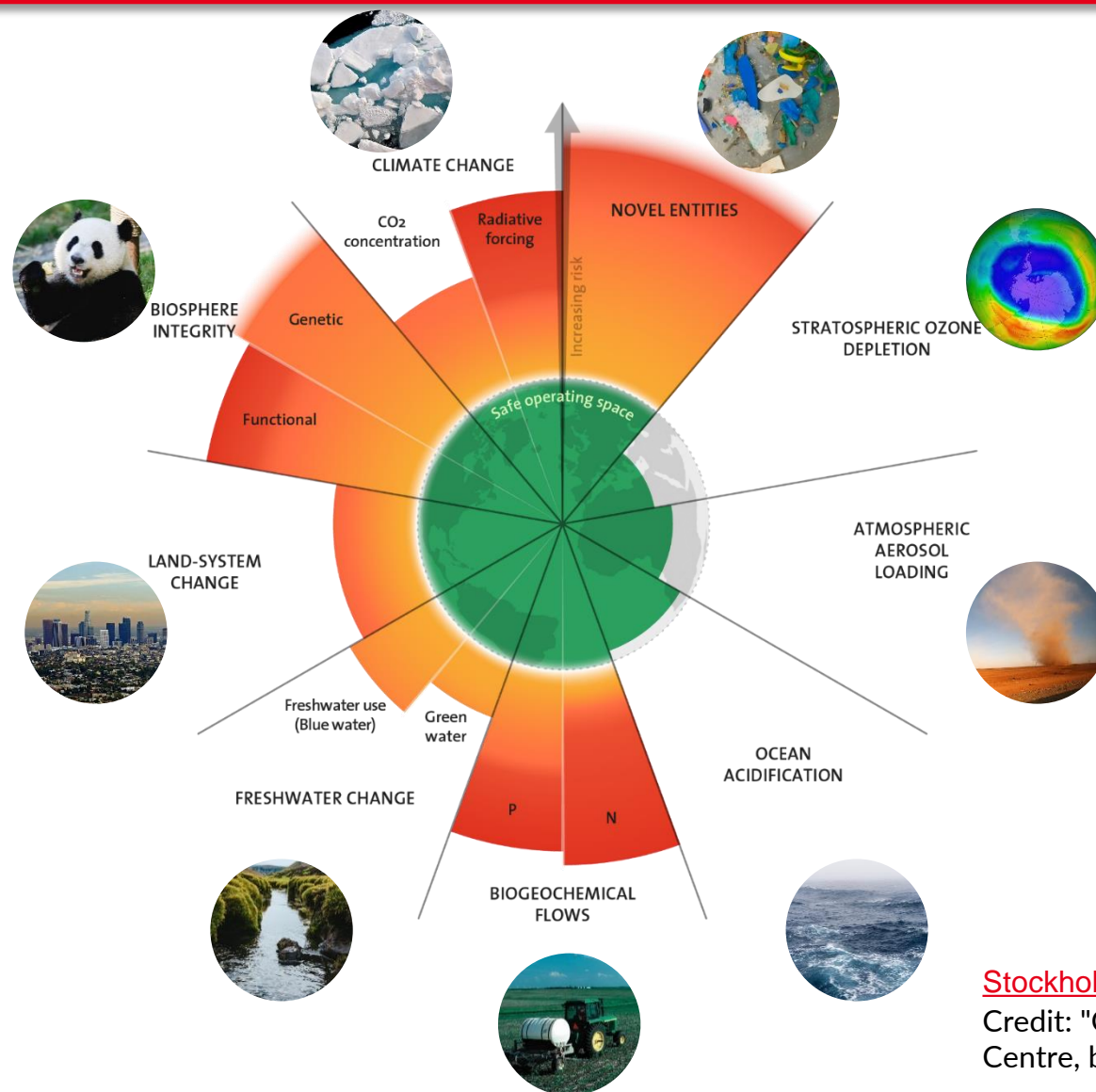


CAT warming projections
Global temperature increase by 2100

December 2023 Update

The 9 planet boundaries

Environmental issues are not limited to climate change !



[Stockholm Resilience Center](#)

Credit: "Credit: "Azote for Stockholm Resilience Centre, based on analysis in Richardson et al 2023"



2 ■ Impacts of your technologies

How do your technologies specifically impact the environment ?

Here are the technologies used by the SMEs in the **EARASHI** project

Electronics
devices

Artificial
Intelligence

Cloud
computing

Robotics

Digital
technologies

Internet of
Things

First, we need to talk about the Multi-criteria Life Cycle Assessment (LCA)

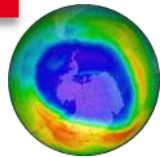
multi-criteria

2 key notions

life cycle



climate change



stratospheric ozone depletion



ocean acidification



land-system change



greenhouse gas



biogeochemical flows



biosphere integrity



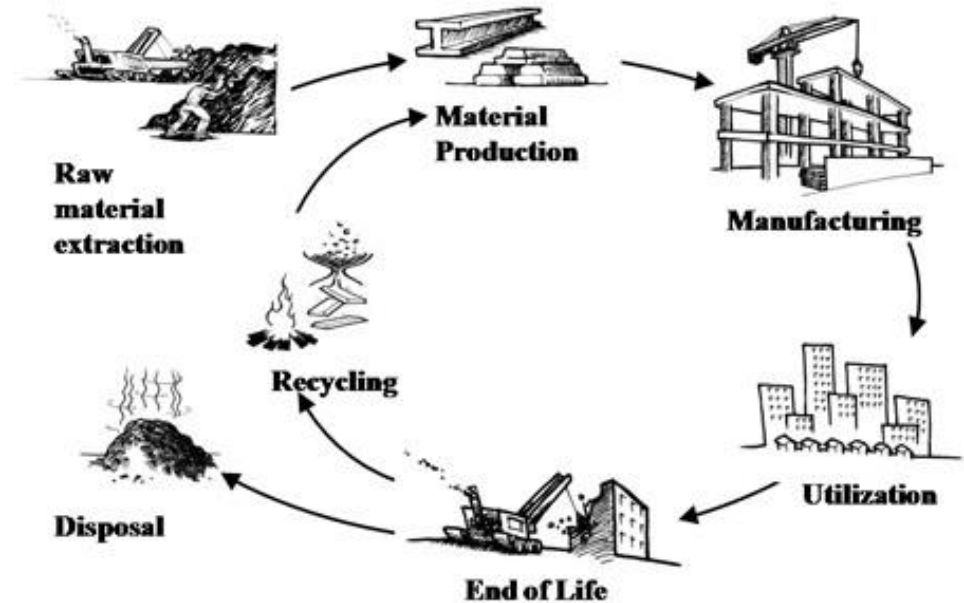
novel entities



atmospheric aerosol loading



freshwater change

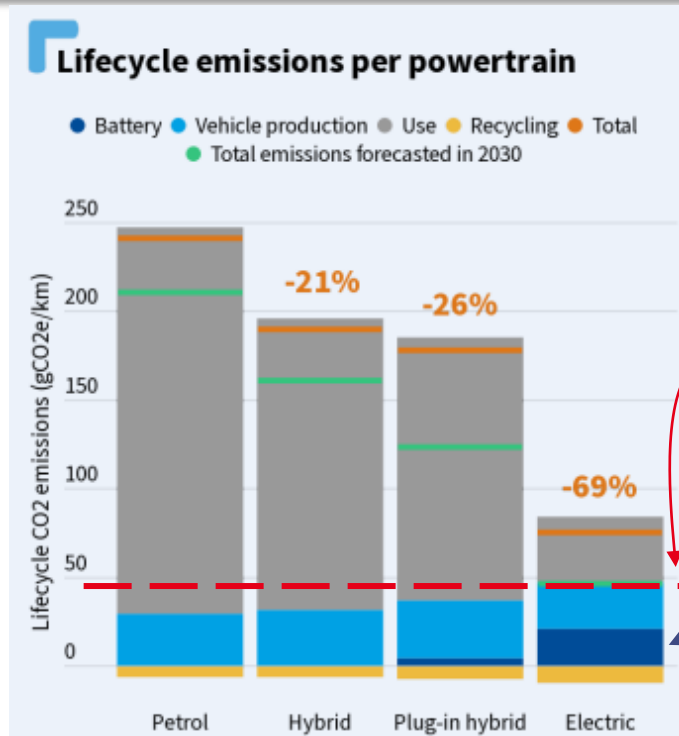


© Fraunhofer IBP

a long and complex study, performed by specialized engineers

An example: the Electric Vehicle (EV)

Why is it important to analyze the entire life cycle ?



only the production phase → the EV is the worst
only the use phase → we ignore a big EV impact

With a multi-criteria approach ?



greenhouse gas



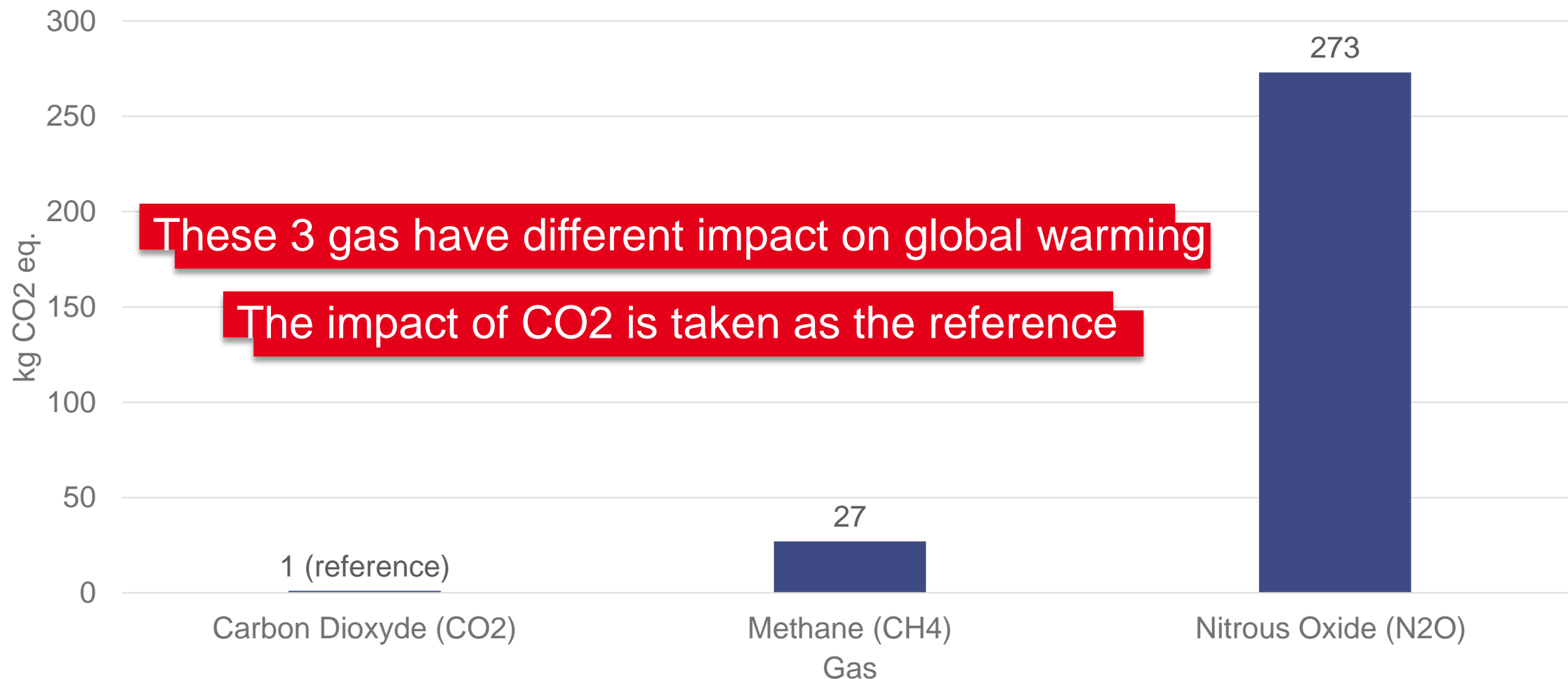
human toxicity

“ emissions level decrease for EV [...] but there is an increase in human toxicity level for EV
[Vermal et al.](#) ”

T&E, LCA analysis of a medium-sized car, battery assumed to be produced with the EU27 average grid, charging with the EU27 average grid

What does kg CO2 eq. mean ? And the global warming potential ?

Global Warming Potential



What is the impact of digital technologies in the world in terms of green house gas ?

information and communication technologies (ICT)

represent **2 - 4%**

of global greenhouse gas emissions



BUT

“ [the ICT sector] would have to: reduce its CO₂ emissions **by 42% by 2030, 72% by 2040 [...] and net zero by 2050** ”

The digital technologies use resources & contribute to climate change

main impacts

&


When during the life cycle ?

Table 1 – Normalised and weighted results¹

Resource use, minerals and metals	22.9%
Resource use, fossils	17.0%
Acidification	4.5%
Ecotoxicity, freshwater	4.7%
Climate change	16.2%
Ionising radiation, human health	11.1%
Particulate matter - Disease occurrence	4.0%
Photochemical ozone formation - human health	1.8%

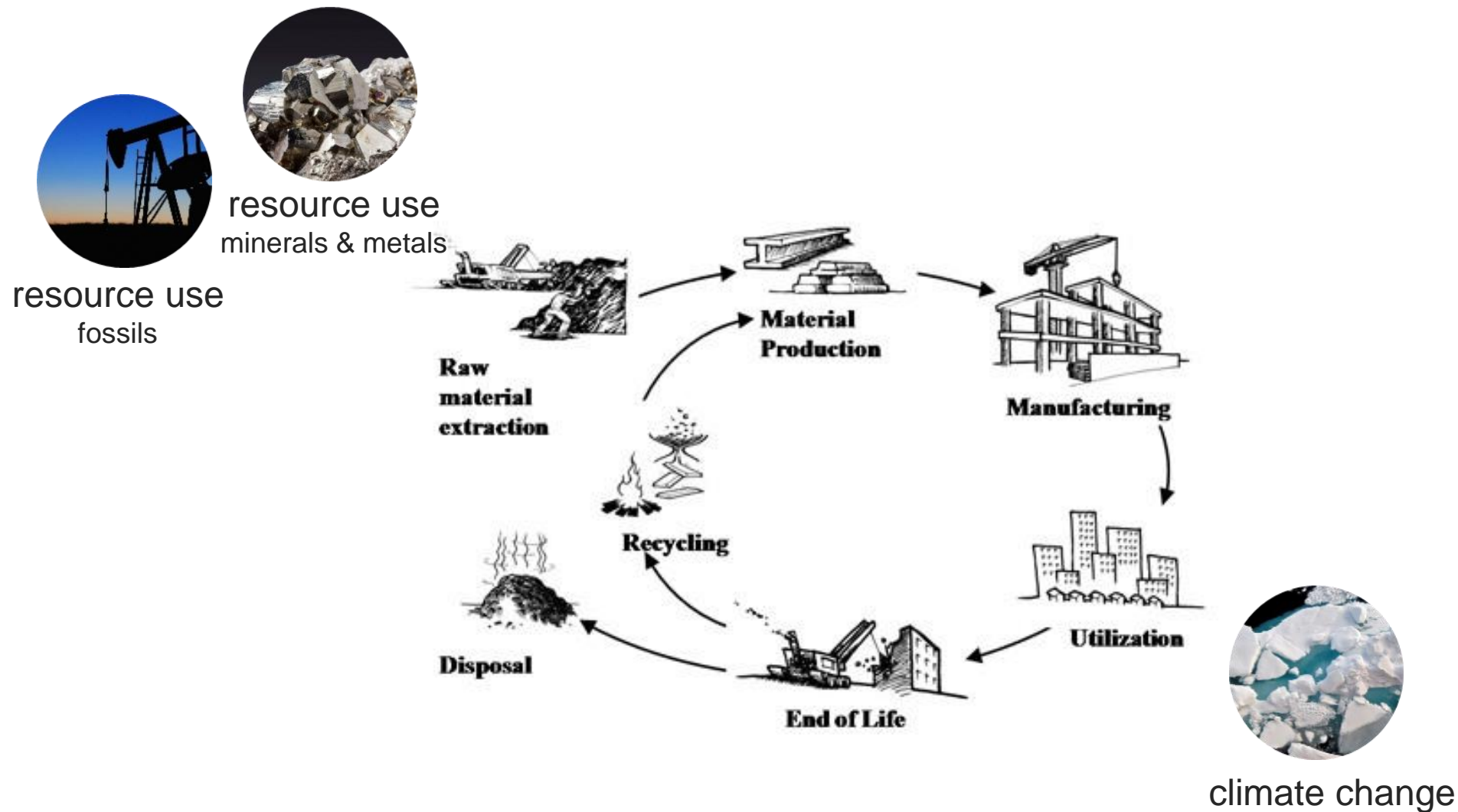
mainly **manufacturing** phase

mainly **use** phase

=  1 round trip of a plane passenger
between Paris and Athens
per EU-28 inhabitant per year

Results are normalized to compare the impact on each criterium

The digital technologies use resources & contribute to climate change



The digital technologies create waste

in total 225 kg per EU-28 inhabitant per year



IOT creates a new challenge

essentially, the same impacts as the ICT

“ but the number of devices will explode !
estimates projecting up to 200 billion connected objects in 2030² ”

+

“ if the objectives of the Paris Agreement (PA) also apply to the production of ICT devices, it should follow [...] a reduction of GHG emissions by 7.6%/year starting in 2020 to be consistent with the 1.5°C target ”

=

the trends are conflicting



AI has to address its carbon footprint, with the rise of Large Language Models (LLM)

Environmental impacts are more and more taken into account
during training and inference

Model name	Number of parameters	Datacenter PUE	Carbon intensity of grid used	Power consumption	CO ₂ eq emissions	CO ₂ eq emissions × PUE
GPT-3	175B	1.1	429 gCO ₂ eq/kWh	1,287 MWh	502 tonnes	552 tonnes
Gopher	280B	1.08	330 gCO ₂ eq/kWh	1,066 MWh	352 tonnes	380 tonnes
OPT	175B	1.09 ²	231 gCO ₂ eq/kWh	324 MWh	70 tonnes	76.3 tonnes ³
BLOOM	176B	1.2	57 gCO ₂ eq/kWh	433 MWh	25 tonnes	30 tonnes

Table 4: Comparison of carbon emissions between BLOOM and similar LLMs. Numbers in *italics* have been inferred based on data provided in the papers describing the models.

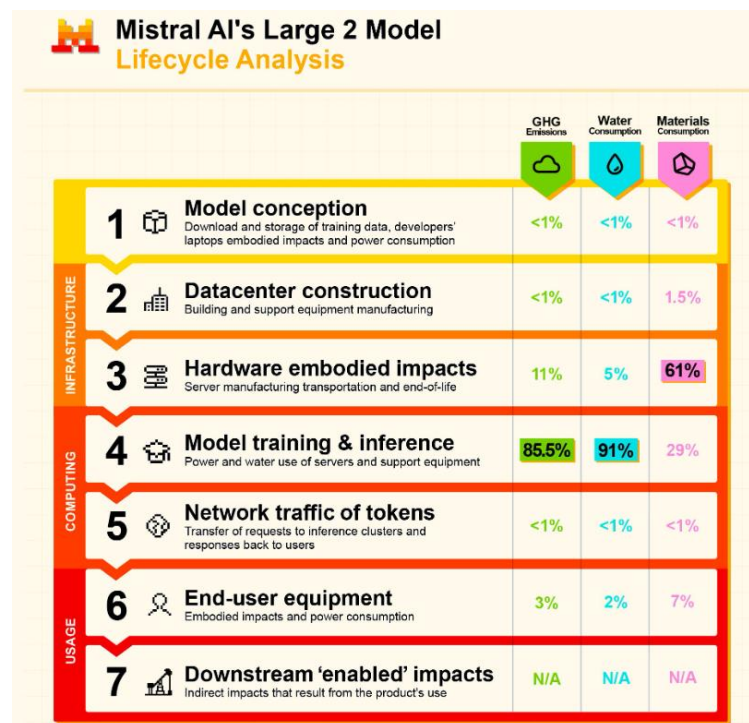
[Luccioni et al.](#)

 **Yann LeCun** • 3e et +
VP & Chief AI Scientist at Meta
4 mois •  [+ Suivre](#) ...

Training LLaMA 13B emits 24 times less greenhouse gases than training GPT-3 175B yet performs better on benchmarks.

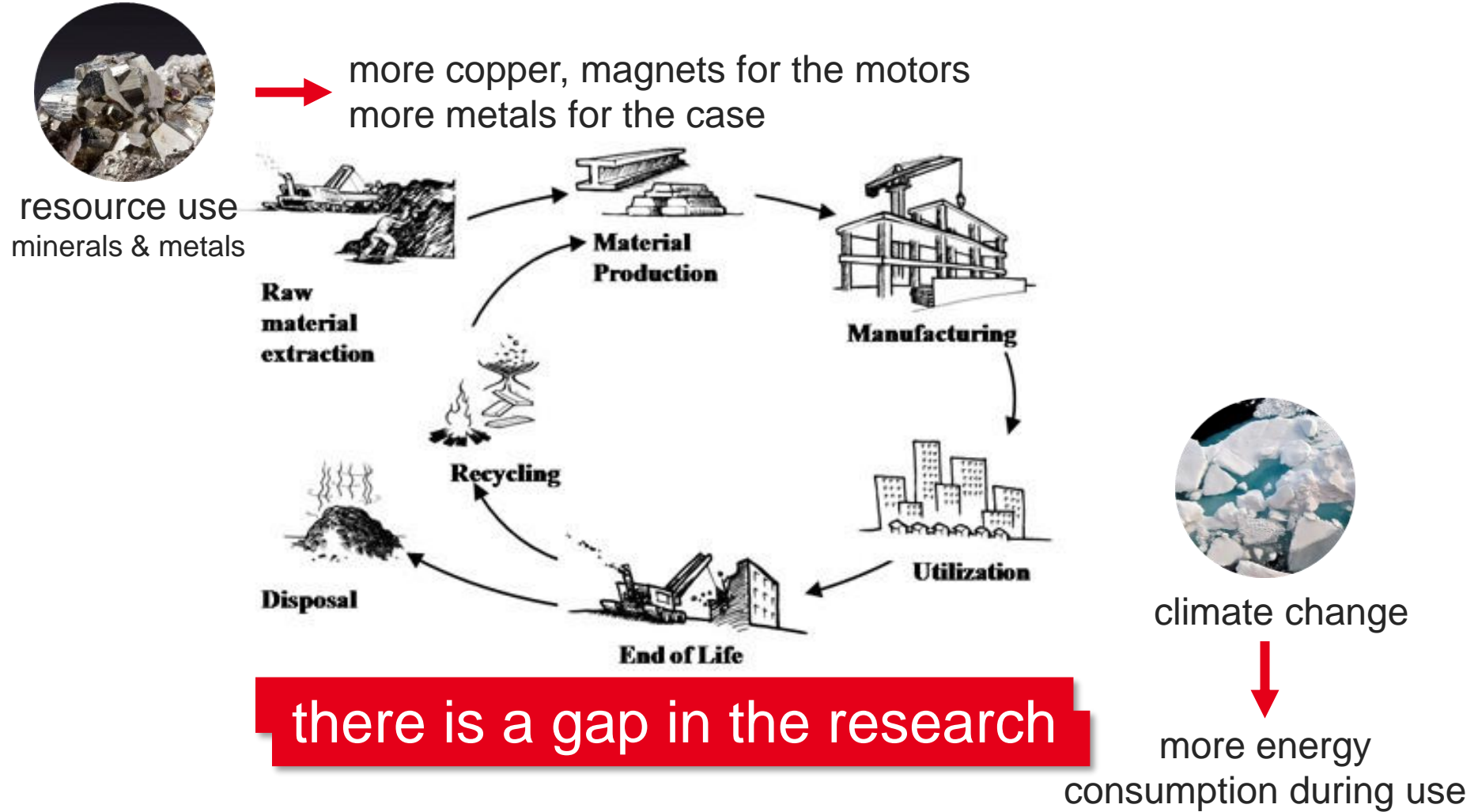
At Meta, running neural nets efficiently is critical when 800 billion inferences are performed every day.

[Yann LeCun on LinkedIn](#)



[The first comprehensive lifecycle analysis of an AI models](#)

Impacts of robotics are not well studied





3. The ecodesign approach

How to decrease your impacts
following the ecodesign approach ?

What is ecodesign ?

also called environmentally sustainable design, environmentally conscious design, etc.



The **integration of environmental aspects** into the product development process, by balancing ecological and economic requirements.

Ecodesign considers **environmental aspects** at all stages of the product development process, striving for products which make the lowest possible environmental impact **throughout the product life cycle.**

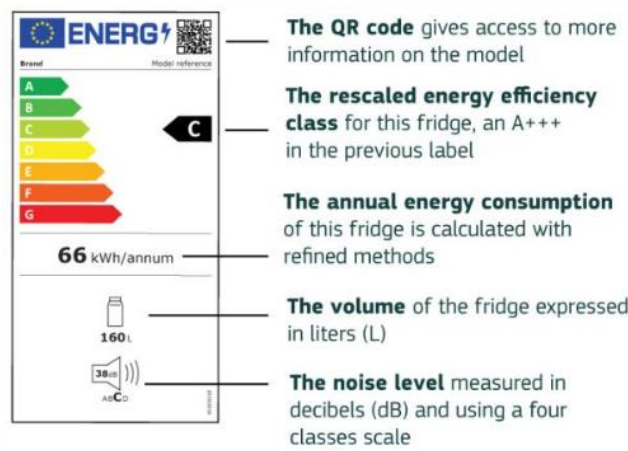
What is ecodesign ?

soon a mandatory practise

the Ecodesign for Sustainable Products Regulation (ESPR), July 2024

“

It enables the setting of performance and information conditions – known as ‘**ecodesign requirements**’ – for almost all categories of physical goods (with some exceptions, such as food and feed) ”



Key product aspects under ESPR



Next products to be included

Figure III. The 12 shortlisted end-use products.

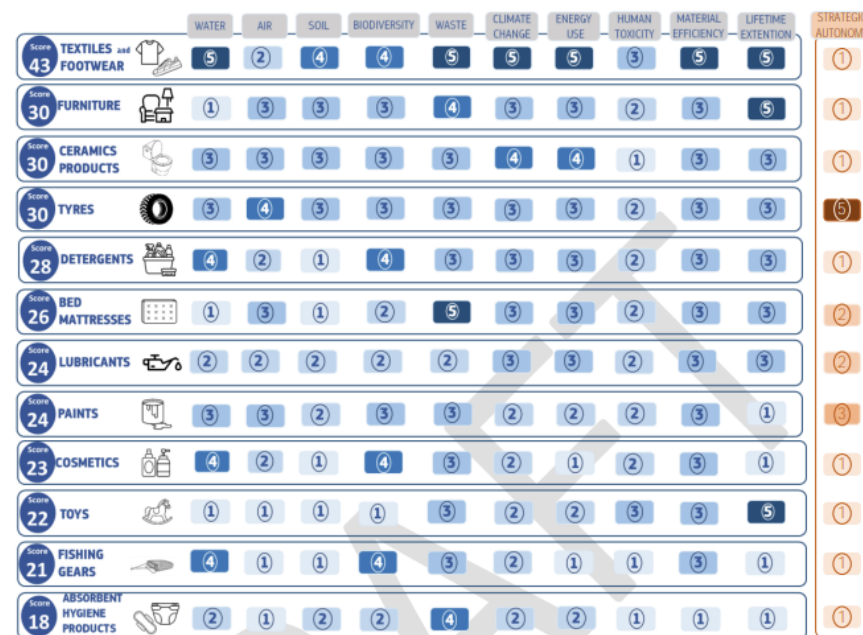
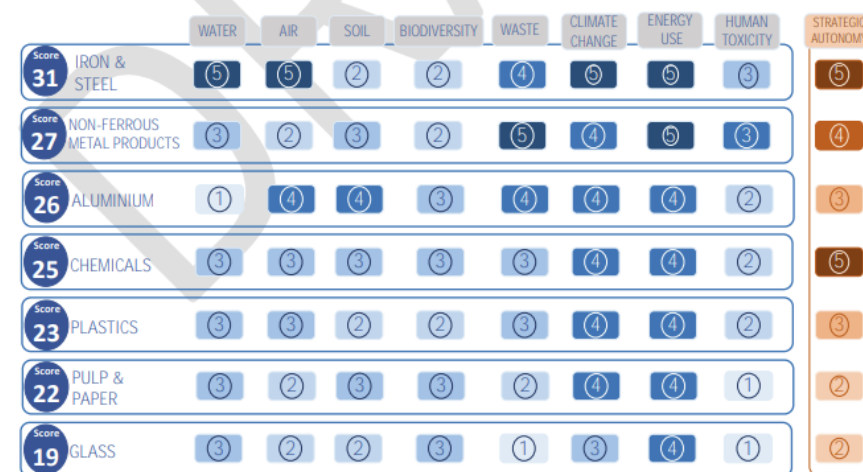
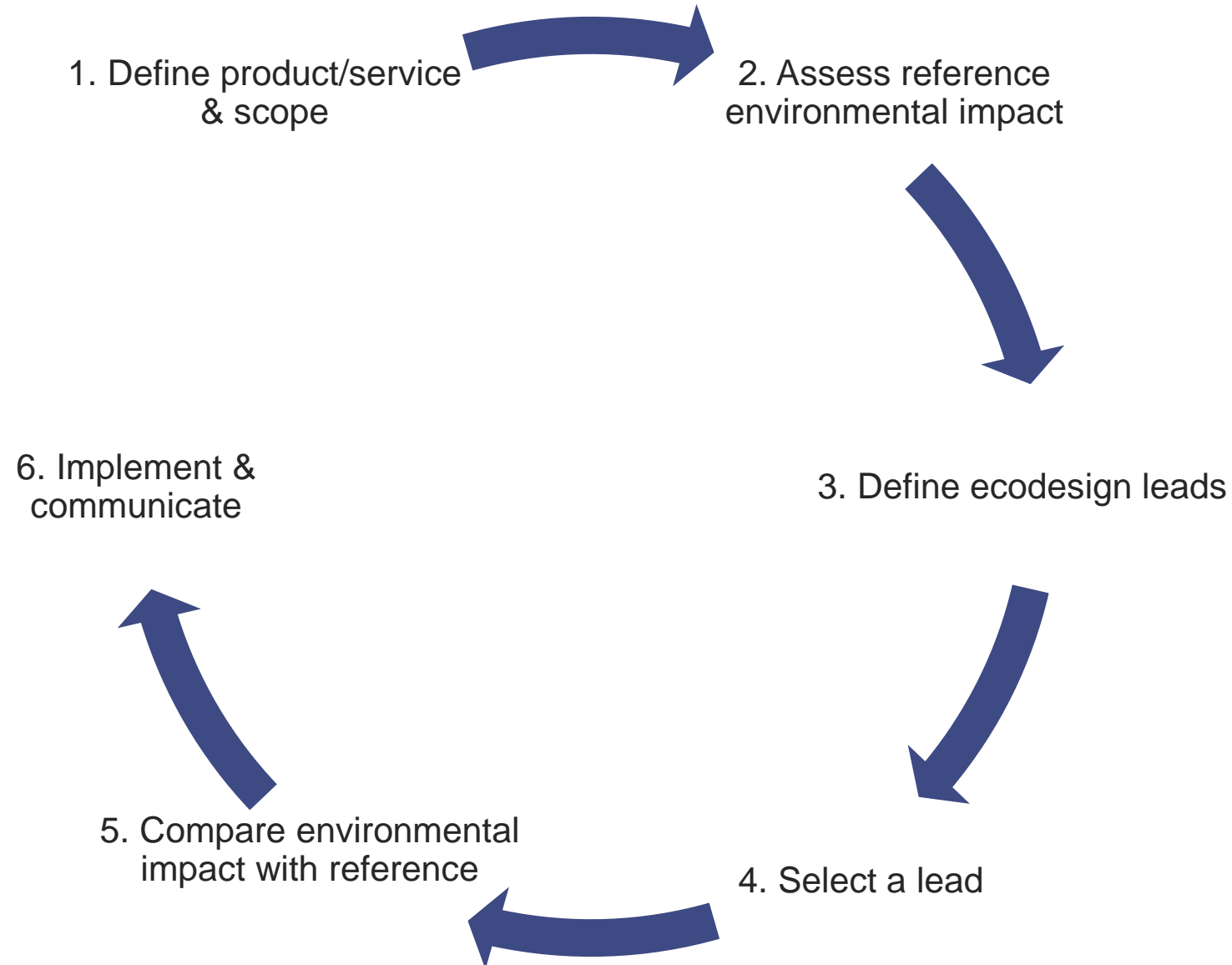


Figure IV. The 7 shortlisted intermediate products.



Ecodesign has several steps

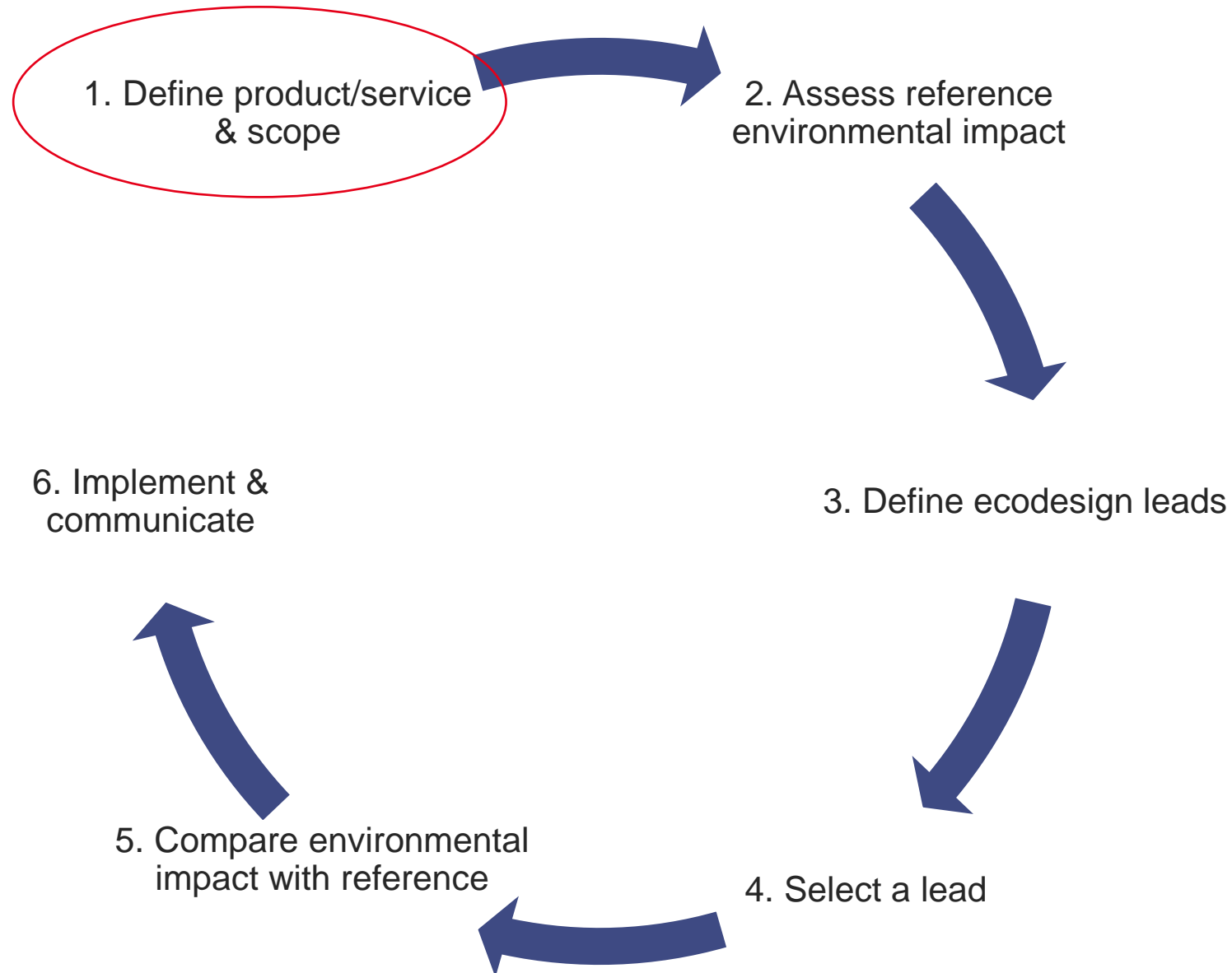


First, let's give an example



FAIRPHONE

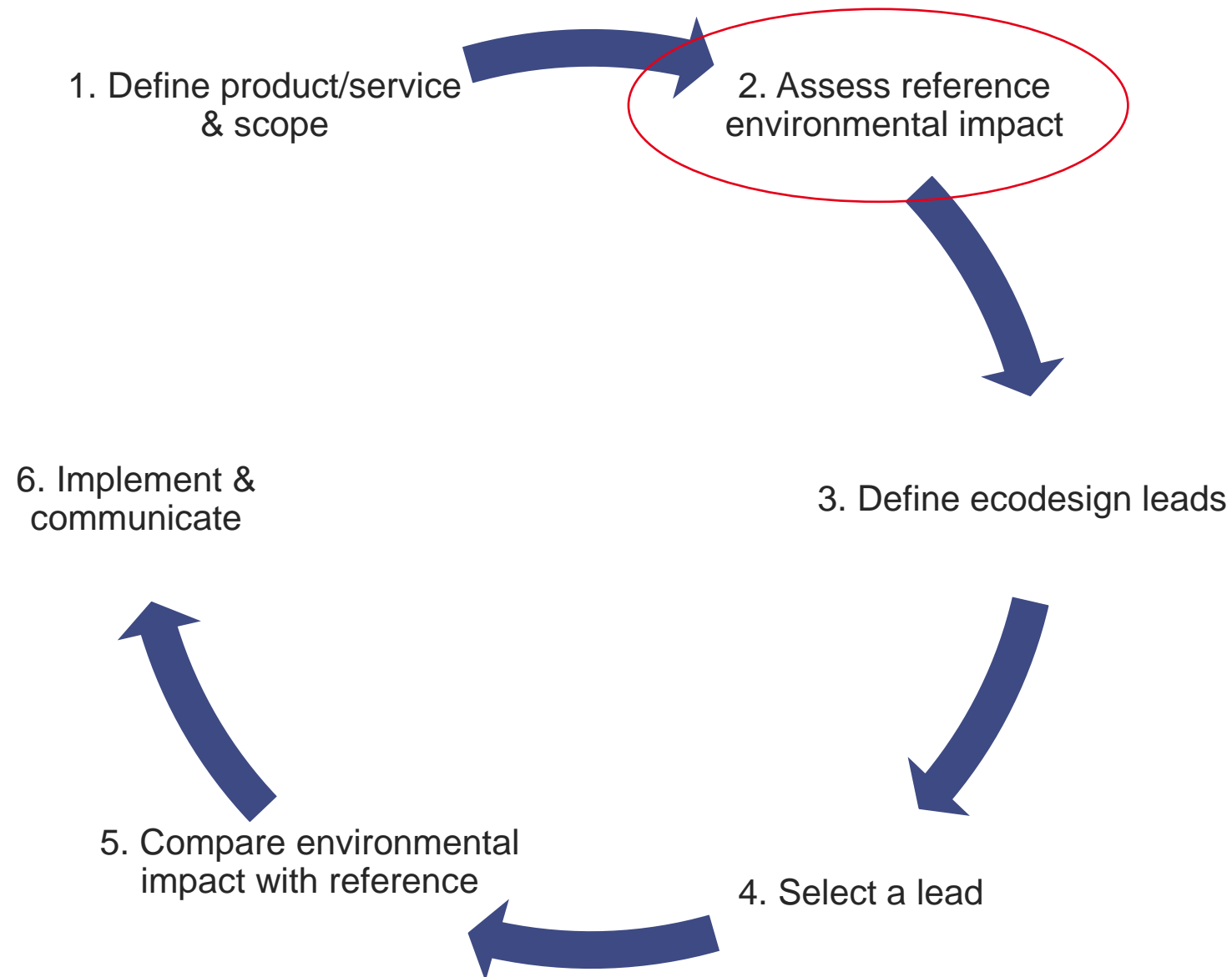
Ecodesign has several steps



1. Define product/service & scope

- Product → a mobile phone
- Functional unit
 - « Allow to perform all the functions of a modern smartphone, including voice/video calling, installing apps, taking pictures, etc, for 7 years. »

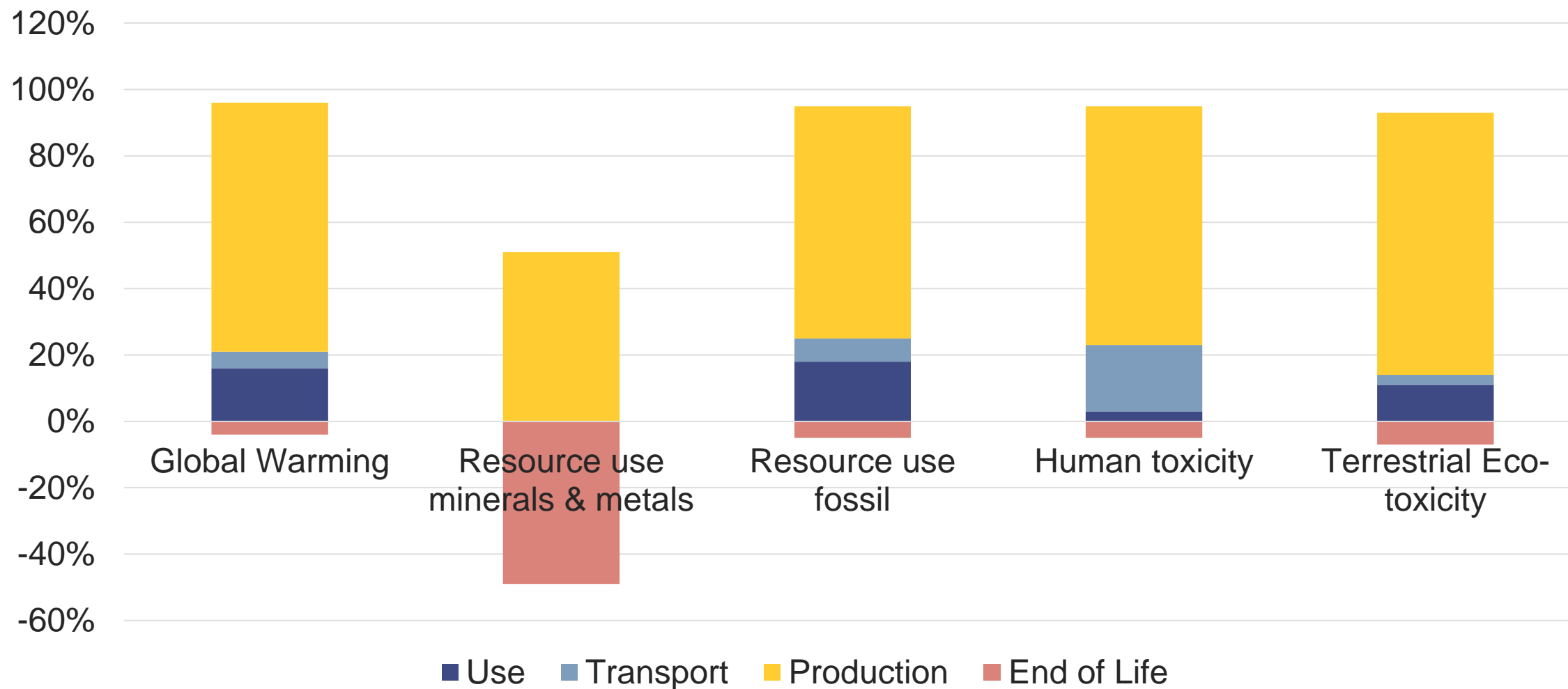
Ecodesign has several steps



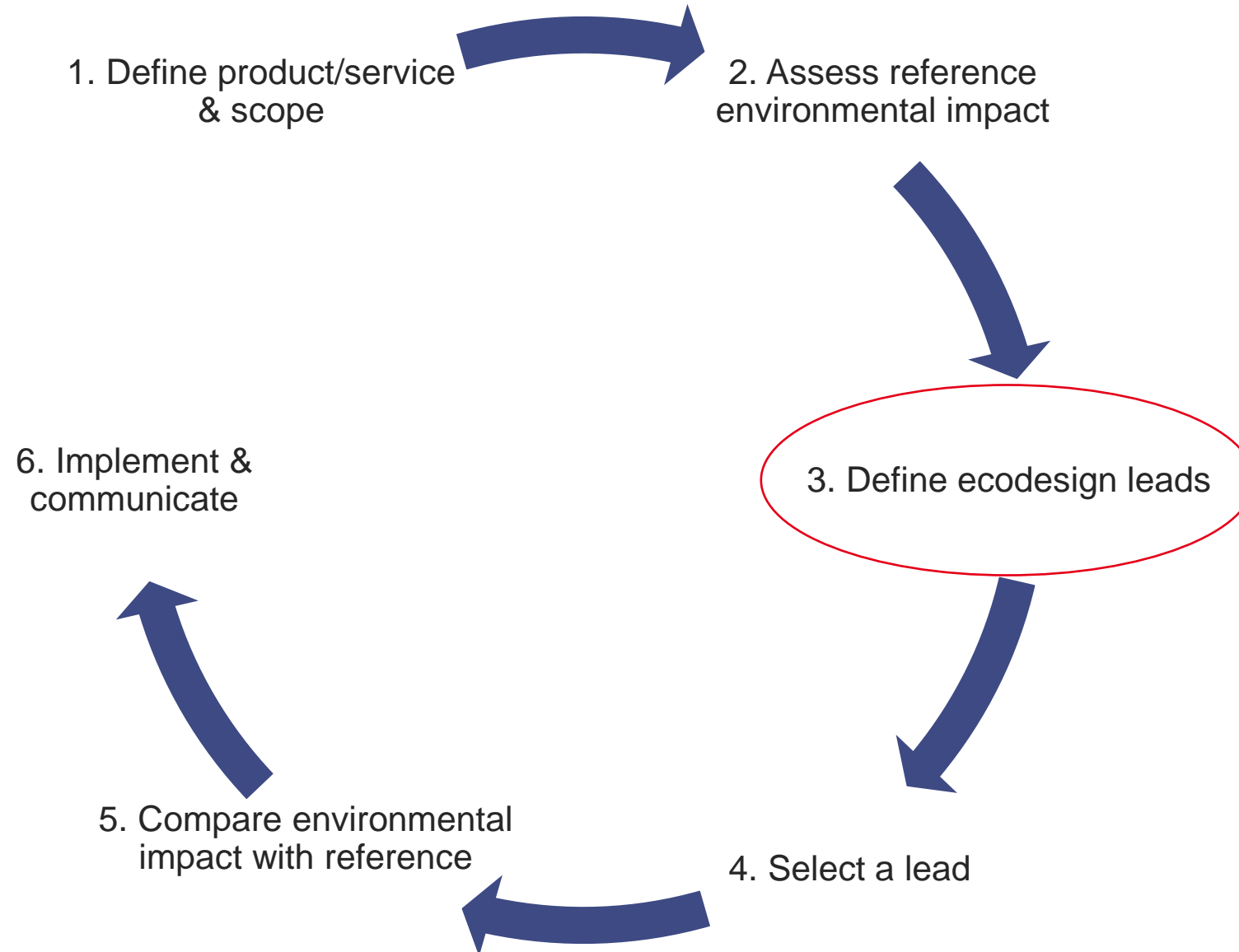
Assess reference environmental impact



Relative impacts of Fairphone 4 per life cycle phase



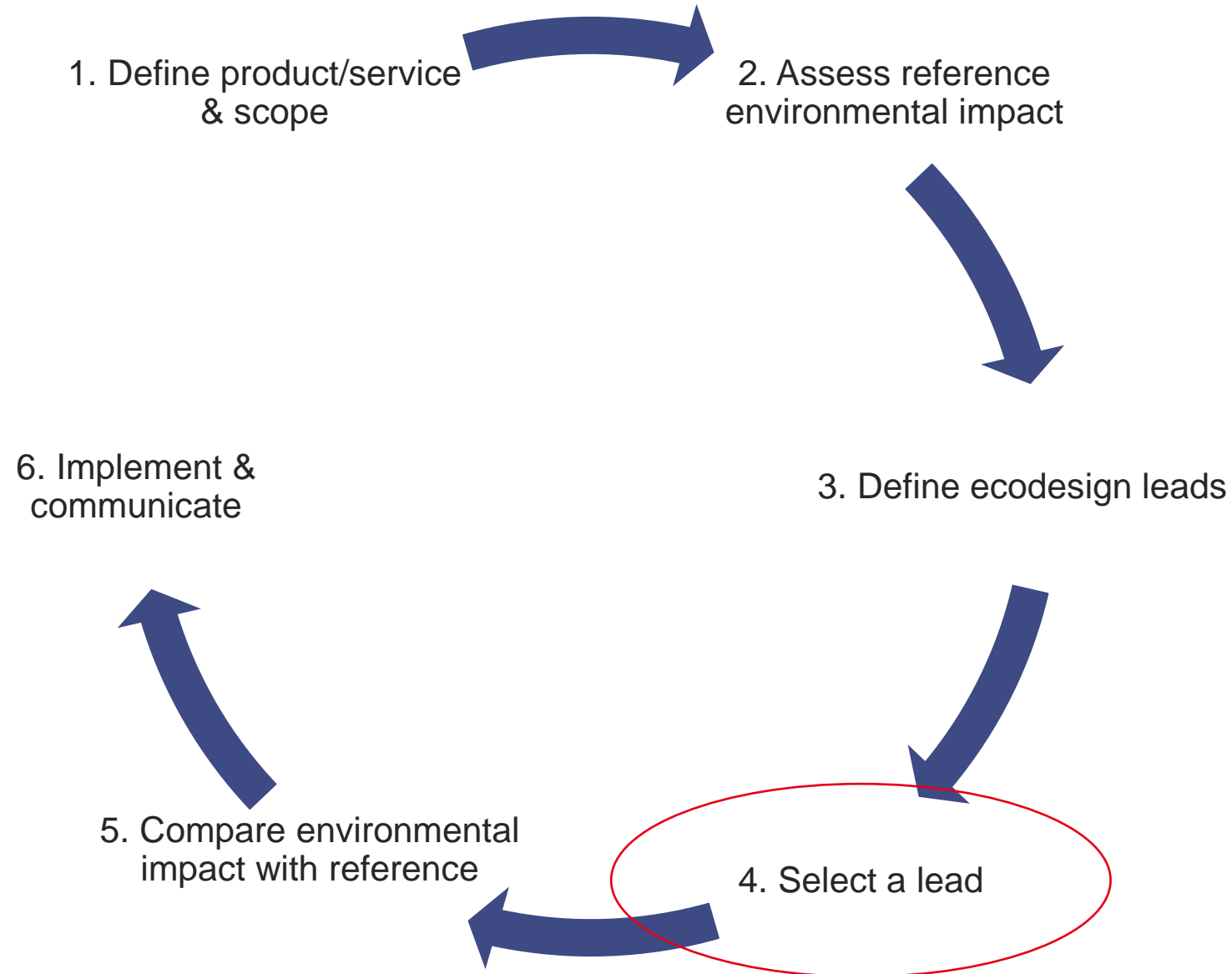
Ecodesign has several steps



3. Define ecodesign leads

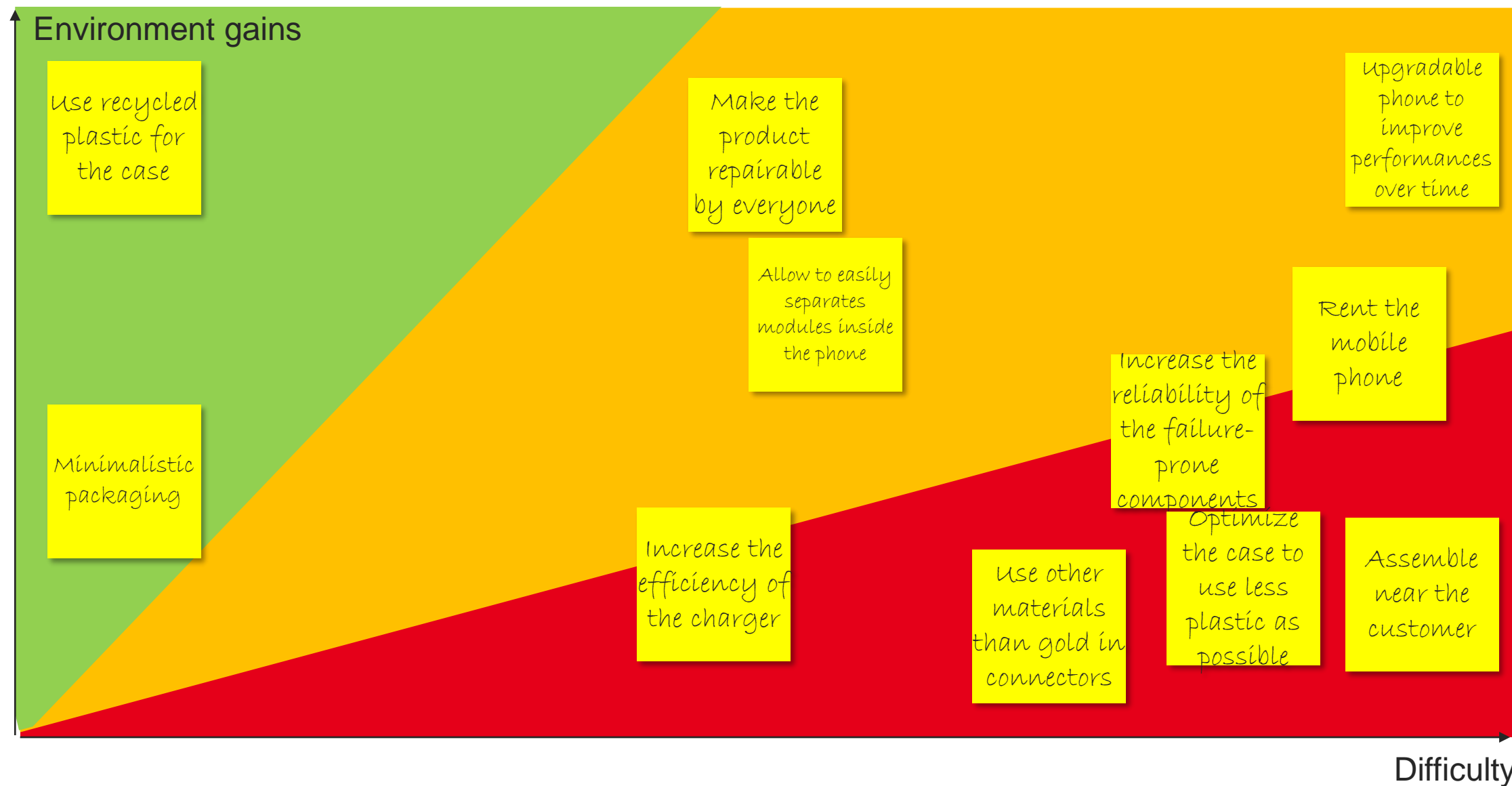
<p>What other materials can be used ?</p> <p>use recycled plastic for the case</p> <p>use other materials than gold in connectors</p>	<p>How to remove raw materials to reduce the resource use ?</p> <p>Optimize the case to use less plastic as possible</p> <p>Do not dye the case material</p>	<p>How to optimize fabrication techniques ?</p> <p>use less chemicals to produce electronic components</p>	<p>How to optimize the logistics ?</p> <p>Minimalistic packaging</p> <p>Assemble near the customer</p>
<p>Think about new concepts</p> <p>Rent the mobile phone</p> <p>Upgradable phone to improve performances over time</p>	<p>How to optimize the end of life ?</p> <p>Allow to easily separates modules inside the phone</p>	<p>How to increase the lifetime ?</p> <p>Make the product repairable by everyone</p> <p>Increase the reliability of the failure-prone components</p>	<p>How to reduce the impact during the use ?</p> <p>Increase the efficiency of the charger</p>

Ecodesign has several steps

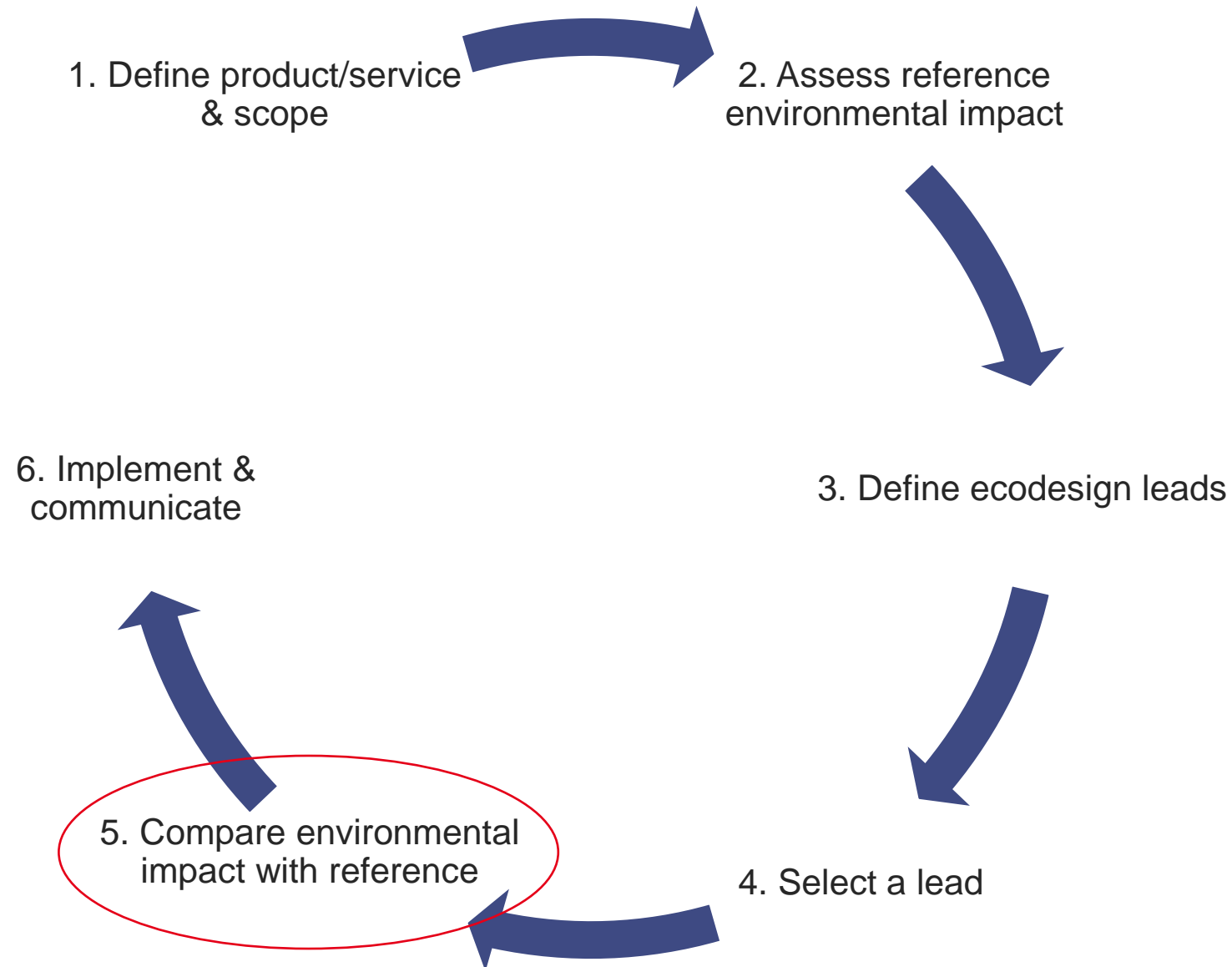


4. Select a lead

There are many methods, this a simple one

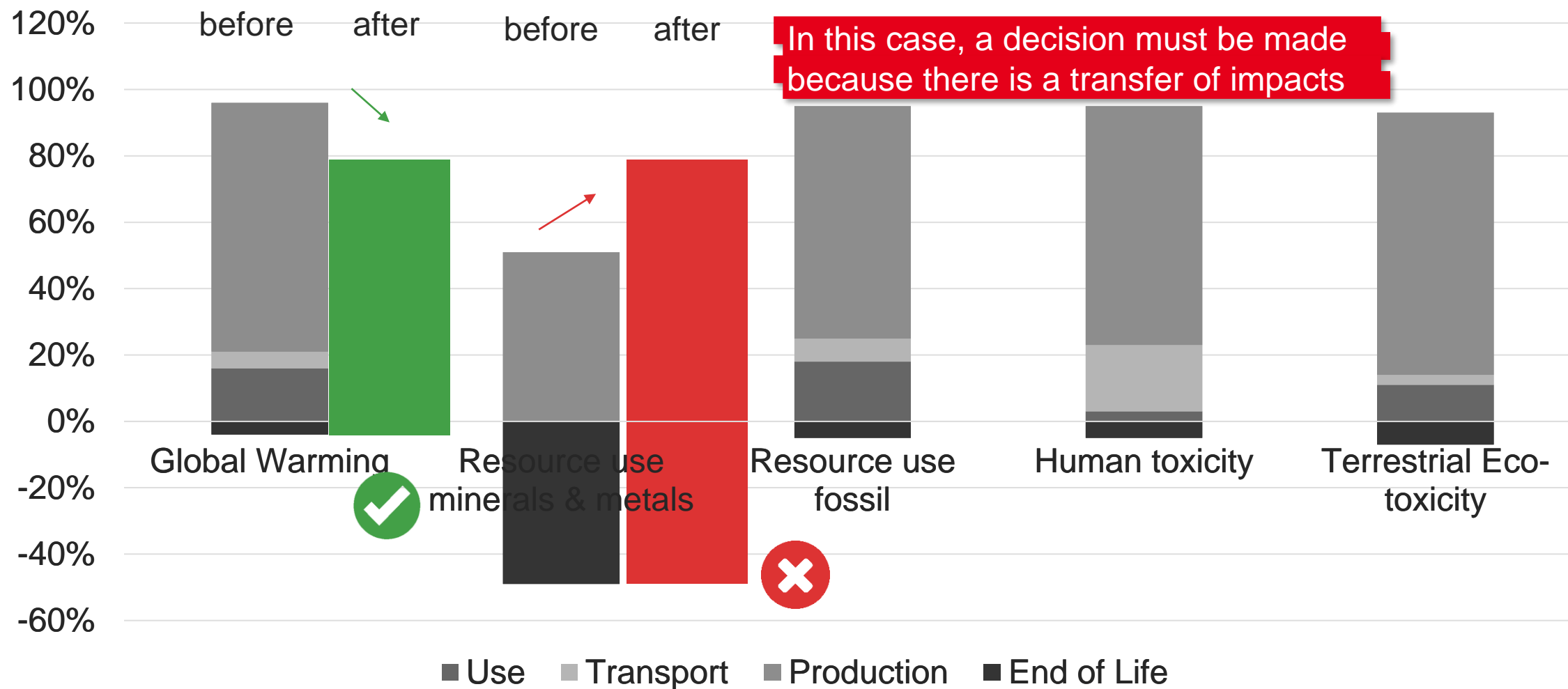


Ecodesign has several steps



5. Compare environmental impact with reference

Relative impacts of Fairphone 4 per life cycle phase



(the impact after is fictitious data)

5. Compare environmental impact with reference

Fairphone has performed a quantitative assessment of the modularity in its phone



Additional fasteners (screws), pieces of housing for the modules, flex boards and press-fit board to board connectors which are needed to enable modularity in Fairphone 4 are called 'modularity overhead'. The GW value of this modularity overhead is estimated to be 0.25 kg CO₂ eq. and it is driven mostly by the additional housing necessary. This represents only 1 % of the total GW value of the entire device.

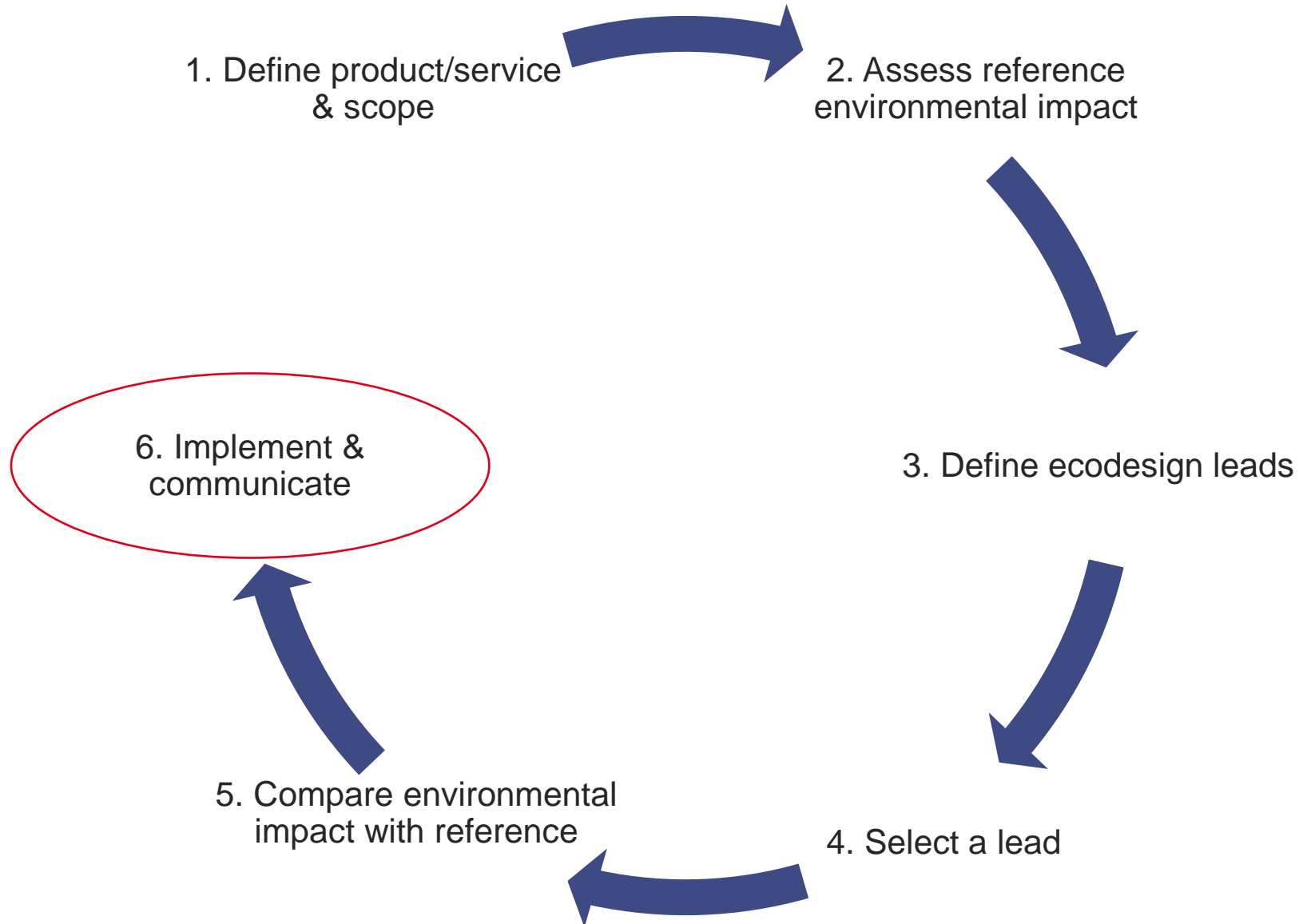


Table 1 - Absolute impacts of modularity

	GW	ADPe	ADPf	Human tox	Eco tox
	kg CO ₂ e	kg Sb eq.	MJ	kg DCB eq.	kg DCB eq.
Totals	2.47E-01	2.92E-05	2.69E+00	6.51E-02	1.08E-03
Connectors	6.82E-03	6.13E-06	7.07E-02	9.07E-04	1.95E-05
Flex	4.01E-02	2.26E-05	4.23E-01	5.91E-03	1.25E-04
Fasteners	7.93E-04	3.15E-08	9.15E-03	1.92E-02	4.86E-06
Housing	2.00E-01	4.12E-07	2.18E+00	3.91E-02	9.34E-04
% of production	1 %	2 %	1 %	1 %	2 %



Ecodesign has several steps



Implement & communicate

Fairphone has implemented a 3 level communication strategy

3. A full LCA supporting the claims



1. Easily identifiable logos

B-Corporation certified



An important part of our social enterprise identity is the open collaboration with independent certification organizations. We're proud to be B-Corp certified, joining a community of over 1000 companies, using business to address social and environmental issues.

EcoVadis platinum medal



The Fairphone philosophy is embedded in the way we run our company. This commitment to fairness has been made measurable by the globally-recognized EcoVadis sustainability rating. We're one of the most sustainability-focused companies in the mobile technology sector with a platinum EcoVadis medal, putting us in the top 1% of our industry.

iFixit 10/10 score



Our core value of longevity is designed directly into our smartphones. We created the Fairphone 3 to last – both in its original design and in making the repair as easy as possible. This made it the only smartphone in the world to be awarded a perfect iFixit score for repairability.

Fairtrade gold integrated



The materials that go into your phone have an impact on people and the planet. We want to go straight to the source to make sure we're creating positive change. Using responsibly sourced materials, we are the first and only smartphone company to be Fairtrade gold certified.

2. Short descriptions explaining the claims



FRAUNHOFER-INSTITUT FÜR ZUVERLÄSSIGKEIT UND MIKROINTEGRATION IZM

LIFE CYCLE ASSESSMENT OF THE FAIRPHONE 4

David Sánchez
Marina Proske
Sarah-Jane Baur

Berlin, March 2022

Contact:

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Email: marina.proske@izm.fraunhofer.de



GOOD OR BAD COMMUNICATION ?

5 criteria to analyse an environmental communication

Relevant

Accurate

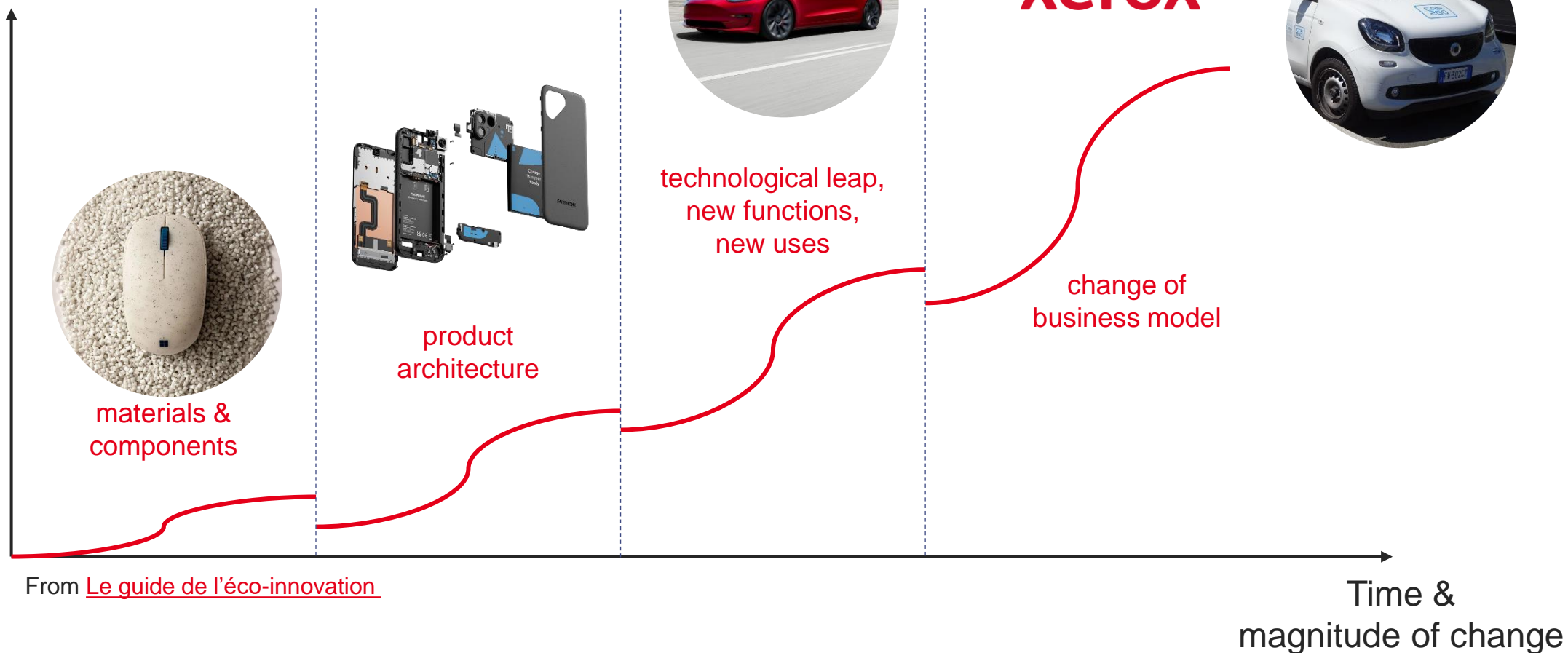
Checkable

Not misleading

Humble

The four levels of ecodesign

Eco-efficiency



Ecodesign will also benefit your company

- Answer to customer expectations
- Improve your company image, mitigate image risks
- Be socially accepted by citizens
- Anticipate future laws
- Access new markets
- Reduce your costs
- Position yourself strategically
- Attract investors



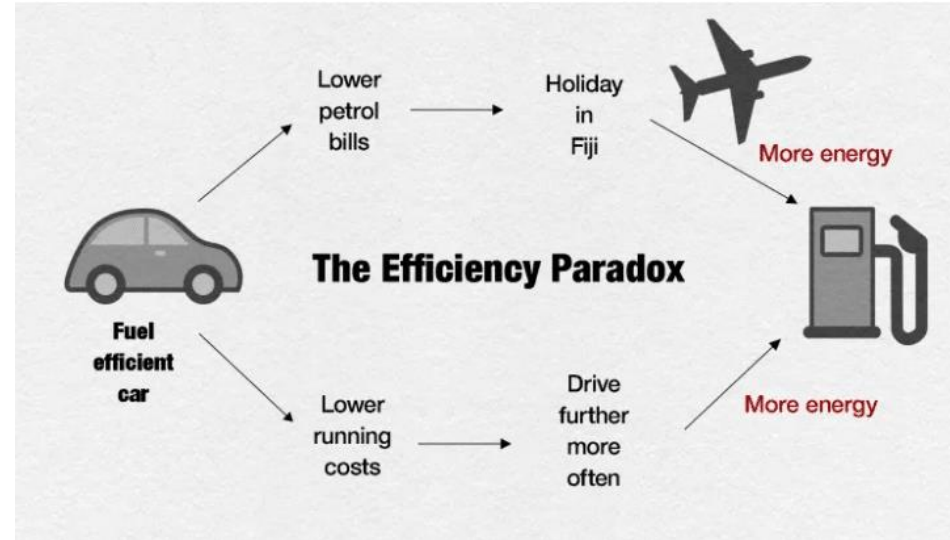
Beware

Greenwashing

Impact transfer

“emissions level decrease for EV [...] but there is an increase in human toxicity level for EV
[Vermal et al.](#)”

→ decision to be made



© 2030 Builders

Recent examples of greenwashing [The sustainable agency](#) [Efficiency paradox or Jevons paradox](#) or [rebound effect](#)
EV: Electric Vehicle

Ecodesign is NOT

following your intuition

a way to justify green washing

perfect

the only solution to the environmental problems we are facing

easy and straightforward

a justification to sell more fundamentally bad products for the environment

Ecodesign is...



- a method which all companies will have to implement
- a way to take into account the environmental impacts during the product design phase
- should lead to a **lower environmental impact**
- **a multi-criteria approach**
- a set of methods to ensure the impacts of the products are understood and reduced
- **takes into account the whole life cycle**